Amendment to the Specification

Please add after paragraph [0008] the following:

-- Figure 5 shows a partial sectional view along Y - Y of Figure 4 of an adjustable mounting for a linear motor.

Figure 6 shows an partial sectional exploded view of Figure 3 of a positioning means of the invention. --

Please replace paragraph [0012] with the following:

-- As shown in Figure 2, the top tool 32 comprises a heated top base ~~upper~~ plate 2 which is essentially rectangular, and in its edge areas is provided with tool guides 11. The top base plate 2 bears a top shaping ring 4 which, analogously to the bottom shaping ring 3, is attached to the top base plate 2 such that it can be easily replaced,. To facilitate this replacement handles 5 are provided on the top shaping ring 4. The top shaping ring 4 is likewise for example made of steel or aluminum and on its wide sides has one ring enlargement 6 for the gate and one ring enlargement 7 for the lateral waste. --

Please replace paragraph [0017] with the following:

-- After the pane 17, as shown in Figure 4, has been fixed with reference to the bottom tool 30, and the top tool 32 has been provided with the insert parts (holding angle 18), the top tool 32 is lowered, the top shaping ring 4 and the bottom shaping ring 3 in the edge area of the pane 17 forming a shaping area 23 between themselves. The bottom tool 30 is provided with a vacuum connection 15 which is routed through the lower base plate 1 and is provided with an interface 36 to a vacuum panel 16 which is made in the bottom shaping ring 3. The interface 36 can be made analogously to the media interface 21 of the top tool 32 on the boundary between the lower base plate 1 and the bottom shaping ring 3. If additional media should be necessary for the bottom shaping ring 3, the interface 36 can be modified accordingly. Preferably, the interface 36 is made such that when the bottom shaping ring 3 is

replaced, media supply to it can be easily established, for example, by means of a plug connection. --

Please replace paragraph [0018] with the following:

-- In the peripheral foaming process, the foaming material is introduced into the shaping area 23 by means of a foam feed means which is not shown. Introducing the foaming material into the shaping area 23 [[3]] is used to provide the peripheral edge area of the pane 17 with a peripheral foaming area and to attach insert parts, such as holding angles 18, to the pane. --

Amendment to the Drawings

Please replace the drawing with the attached replacement drawings containing Figures 1-6. New Figure 6 is a partially expanded view of the catch projection 22 set forth in claim 5 and discussed at paragraph [0016] of the specification. New Figures 4 shows the interchangeable stop 14 of claim 8 discussed at paragraph [0020]; while, new Figure 5 (which is a sectional view along Y - Y) shows the adjustable mounting 12, carrying the linear motor 13, as discussed at paragraph [0014]. These new drawing figures clearly illustrate, pursuant to 37 C.F.R. 1.83(a), the features of claims 5 and 8 and support the teachings of the specification that in order for the foaming device of the claims to useful for panes of different sizes and/or shapes the mounting 12 must be adjustable once a different shaping ring 3 and/or stop 14 is used for a different model pane.